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obstacles, discrimination, and personal tragedies in their pursuit of scientific advancement. They persevered in their research, whether creating life-saving drugs or expanding our knowledge of the cosmos. By daring to ask ‘ How? ’ and ‘ Why? ’ , each of these women made a positive impact on the world we live in today. In this book, you will learn about: Astronomy Henrietta Leavitt (United States, 1868–1921) discovered the period-luminosity relationship for Cepheid variable stars, which enabled us to measure the size of our galaxy and the universe. Physics Lise Meitner (Austria, 1878–1968) fled Nazi Germany in 1938, taking with her the experimental results which showed that she and Otto Hahn had split the nucleus and discovered nuclear fission. Chien-Shiung Wu (United States, 1912–1997)

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demonstrated that the widely accepted ‘ law of parity ’ , which stated that left-spinning and right-spinning subatomic particles would behave identically, was wrong. Chemistry Marie Curie (France, 1867–1934) became the only person in history to have won Nobel prizes in two different fields of science. Dorothy Crowfoot Hodgkin (United Kingdom, 1910–1994) won the Nobel Prize for Chemistry in 1964 and pioneered the X-ray study of large molecules of biochemical importance. Medicine Virginia Apgar (United States, 1909–1974) invented the Apgar score, used to quickly assess the health of newborn babies. Gertrude Elion (United States, 1918–1999) won the Nobel Prize for Physiology or Medicine in 1988 for her advances in drug development. Biology Rita Levi-Montalcini (Italy,

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1909–2012) won the Nobel Prize for Physiology or Medicine in 1986 for her co-discovery in 1954 of Nerve Growth Factor (NGF). Elsie Widdowson (United Kingdom, 1906–2000) pioneered the science of nutrition and helped devise the World War II food-rationing program. Rachel Carson (United States, 1907–1964) forged the environmental movement, most famously with her influential book *Silent Spring*.

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explain this essential drilling procedure, Bill Rehm, an experienced legend in drilling along with his co-editors, has compiled a handbook perfect for the drilling supervisor. Underbalanced Drilling: Limits and Extremes, written under the auspices of the IADC Technical Publications Committee, contain many great features and contributions including: Real case studies shared by major service companies to give the reader guidelines on what might happen in actual operations Questions and answers at the end of the chapters for upcoming engineers to test their knowledge Common procedures, typical and special equipment involved, and most importantly, the limits and challenges that still surround this technology

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